



High Fire Clays

PRG - Toasted Brown Sculpture/Raku Clay



PRGF

Item number: 11 320 200 | UPC: 8422830113026



Toasted Brown Sculpture/Raku Clay with Fine Grog

Toasted brown sculpture and Raku clay body with 40% fine grog (up to 35 Mesh). Formulated for artistic ceramics, it is ideal for sculpture, murals and Raku pieces. The high content of grog confers a beautiful textured surface and an excellent behavior during drying and firing. Its amazing firing color (from Cone 8 in oxidizing atmosphere and Cone 6 in reducing atmosphere), with different tones of light toasted brown, highlights the relief of the piece, and becomes an ideal artistic mean of expression. Available in extruded body (moist form).

Firing range: **Cone 6-10 (2269°-2381°F)**

Biscuit: Cone 06 (1855°F)

Water content: 21%

Plasticity (IP Atterberg): 19

Carbonate content (CaCO₃): 0%

Drying shrinkage: 6.2%

Firing shrinkage at Cone 10: 4.6%

Porosity (water absorption) at Cone 10: 7.4%

Dry bending strength: 3.7 N/mm²

Fired bending strength at Cone 10: 25.4 N/mm²

Thermal coefficient (a_{25-500°C}): 54.6x10⁻⁷°C⁻¹

 Film-wrapped pack |  27.6 lb (12.5 kg)

